



# FabRICATOR®

## Fab2 Kit

STORE AT

**+4-8°C**



FOR RESEARCH USE ONLY

### Instructions for Use

**FabRICATOR® Fab2 Kit Microspin 0.5 mg (A2-FR2-005)**  
Process 0.5 mg IgG

**FabRICATOR® Fab2 Kit Microspin 5×0.5 mg (A2-FR2-025)**  
Process 5×0.5 mg IgG

**FabRICATOR® Fab2 Kit Microspin 10×0.5 mg (A2-FR2-050)**  
Process 10×0.5 mg IgG

**FabRICATOR® Fab2 Kit Midispin 10 mg (A2-FR2-100)**  
Process 10 mg IgG

**FabRICATOR® Fab2 Kit Maxispin 100 mg (A2-FR2-1000)**  
Process 100 mg IgG



## Immobilized Enzyme and Affinity Resin for Below Hinge Digestion of IgG and Purification of Fragments

FabRICATOR (IdeS) is an IgG-specific cysteine protease that digests antibodies at a single amino acid site below the hinge, generating homogenous F(ab')<sub>2</sub> and Fc fragments. FabRICATOR Fab2 Kit consists of spin columns with FabRICATOR Immobilized resin for digestion of IgG, and spin columns with CaptureSelect™\* Fc resin for affinity purification of F(ab')<sub>2</sub> and Fc fragments. There is no risk of overdigestion if the incubation time is prolonged. Since FabRICATOR digests IgG under physiological reaction conditions, the immunoreactivity is preserved. FabRICATOR digests all subclasses of human, and some classes of monkey, rabbit, dog and sheep IgG. It has limited activity on mouse IgG2a and IgG3 – for digestion of these antibody species, we recommend using FabRICATOR Z (A0-FRZ-020).

FabRICATOR is cloned from *Streptococcus pyogenes* and expressed in *E. coli*. The enzyme contains a His-tag and has a molecular weight of 38 kDa.

The CaptureSelect™ Fc column contains multi-species Fc affinity matrix. A 13 kDa llama antibody fragment, recognizing Fc of multiple species with high affinity, is coupled to agarose beads. The ligand is directed towards domains of the Fc part of IgG, enabling binding and purification of IgG from a broad range of species, such as human, mouse, rat, rabbit, cow, horse and sheep.

### CONTENT AND STORAGE

FabRICATOR Fab2 Kit contains two components. The product box is shipped cold, and the two components should be stored at +4-8°C upon arrival.

#### **Do not freeze the product!**

- **FabRICATOR Immobilized** is supplied in 20% ethanol with no preservatives added. One spin column contains sufficient material to digest 0.5 mg (Microspin), 10 mg (Midispin), or 100 mg (Maxispin) IgG.
- **CaptureSelect™ Fc column(s)** are supplied in 20% ethanol with no preservatives added. One column contains sufficient material to purify 0.5 mg (Microspin), 10 mg (Midispin), and 50 mg (Maxispin) IgG. Two columns are included in FabRICATOR Fab2 Kit Maxispin.

FabRICATOR Fab2 Kit is for R&D use only.

\* Made with Thermo Scientific™ CaptureSelect™ resin from Thermo Fisher Scientific Inc. and its subsidiaries. Thermo Scientific and CaptureSelect are trademarks of Thermo Fisher Scientific Inc. and its subsidiaries.

## QUALITY CONTROL

FabRICATOR Immobilized included in FabRICATOR Fab2 Kit is tested to meet the specifications and lot-to-lot consistency.

FabRICATOR Immobilized is tested for absence of microbial contamination with blood agar plates, Sabouraud dextrose agar plates and fluid thioglycollate medium.

## YOU MIGHT ALSO BE INTERESTED IN

### **FabRICATOR® Immobilized**

Immobilized enzyme for below hinge digestion of IgG in spin columns

### **FabRICATOR® Z Immobilized**

Immobilized enzyme for below hinge digestion of mouse IgG2a and IgG3 in spin columns

### **FabRICATOR® Z Fab2 Kit**

Immobilized enzyme and affinity resin for below hinge digestion of mouse IgG2a and IgG3 and purification of fragments

### **FabALACTICA® Fab Kit**

Immobilized enzyme and affinity resin for above hinge digestion of human IgG1 and purification of fragments

## Preparations

### Important Information

- Use lids and bottom caps during the incubation.
- Before centrifugation, remove the bottom cap and loosen the lid (do *not* remove the lid).
- Bottom caps for Midi- and Maxispin columns are included.
- Seal lids and caps of Midi- and Maxispin columns with parafilm during the incubation to prevent leakage.

### Additional Materials Required

- Digestion buffer: 10mM sodium phosphate, 150mM NaCl, pH 7.4.<sup>1</sup>
- Binding buffer: 10mM sodium phosphate, 150mM NaCl, pH 7.4.
- Elution buffer: 100mM glycine, pH 2.5.
- Neutralization buffer: 1 M Tris, pH 8.0.
- Collection tubes: 1.5-2ml for Microspin, 15 ml for Midispin and 50ml for Maxispin.

## Below Hinge Digestion of IgG

Protocol parameters for using the different product formats are given in Table 2.

### Sample Preparation

Prepare the antibody in the digestion buffer<sup>1</sup> according to Table 1 below.

Table 1. Preparation of IgG

Product Format	Microspin	Midispin	Maxispin
IgG in buffer	100-300µl	0.5-2 ml	5-10ml
Amount IgG/column	0.5mg	10mg	100mg

### 1. Equilibration

- 1.1 Break off the bottom cap of the FabRICATOR Immobilized column (save the cap for Microspin) and place the column in a collection tube. Loosen the lid.
- 1.2 Centrifuge for 1 min to remove storage solution.
- 1.3 Equilibrate the column by adding digestion buffer and centrifuge for 1 min.
- 1.4 Repeat step 1.3 two times.
- 1.5 Seal the spin column with the bottom cap.

1. Other commonly used buffers at physiological pH and ionic strength can also be used.

## 2. Digestion

- 2.1 Add the antibody to be digested in a volume of digestion buffer<sup>1</sup> according to Table 1.
- 2.2 Seal the column with the top lid.
- 2.3 Fully suspend the media, mix it by inversion and make sure there is a flow in the column.
- 2.4 Incubate the column with end-over-end mixing at room temperature for the time indicated in Table 2.<sup>2</sup>

**Table 2. Protocol Parameters for the Different Product Formats**

Product Format	Microspin	Midispin	Maxispin
<b>Storage Solution Removal</b>			
Conical tubes	1.5-2 ml	15 ml	50 ml
Spin	200 × g	100 × g	100 × g
Time	1 min	1 min	1 min
<b>Equilibration</b>			
Add buffer volume	300 µl (×3)	2.5 ml (×3)	10 ml (×3)
Spin	200 × g	100 × g	100 × g
Time	1 min	1 min	1 min
<b>Digestion</b>			
Incubation time <sup>2</sup>	15 min	30 min	45 min
<b>Collection of Fragments</b>			
Conical tubes	1.5-2 ml	15 ml	50 ml
Spin	1000 × g	100 × g	100 × g
Time	1 min	1 min	1 min
<b>For Maximum Recovery</b>			
Add buffer volume	100 µl (×2)	1 ml (×2)	5 ml (×2)
Spin	1000 × g	100 × g	100 × g
Time	1 min	1 min	1 min

## 3. Collection of Fragments

- 3.1 Remove the bottom cap and place the column in a collection tube. Loosen the top lid.
- 3.2 Centrifuge the column for 1 min to collect the fragments.

## 4. For Maximum Recovery of the Sample

- 4.1 Seal the column with the bottom cap.
- 4.2 Add digestion buffer according to Table 2.
- 4.3 Seal the column and invert it a couple of times.
- 4.4 Remove the bottom cap and place the column in a collection tube. Loosen the top lid.
- 4.5 Centrifuge the column for 1 min according to Table 3 to collect the fragments.
- 4.6 Repeat steps 4.1-4.5 one time.
- 4.7 Pool the collected fractions.

2. The incubation time can be increased without overdigestion of the antibody.

## Purification of F(ab')<sub>2</sub> Fragments

Protocol parameters for using the different product formats are given in Table 3.

### 5. Equilibration

- 5.1 Break off the bottom seal of the CaptureSelect™ Fc column(s) (save the cap for Microspin) and place the column in a collection tube. Loosen the lid.
- 5.2 Centrifuge for 1 min to remove storage solution.
- 5.3 Equilibrate the column by adding binding buffer according to Table 3 and centrifuge for 1 min.
- 5.4 Repeat steps step 5.3 two times.
- 5.5 Seal the spin column with the bottom cap.

**Table 3. Protocol Parameters for use of CaptureSelect™ Fc Columns for the Different Product Formats**

Product Format	Microspin	Midispin	Maxispin
<b>Storage Solution Removal</b>			
Conical tubes	1.5-2 ml	15 ml	50 ml
Spin	200 × g	200 × g	200 × g
Time	1 min	1 min	1 min
<b>Equilibration</b>			
Add buffer volume	300 µl (×3)	3 ml (×3)	10 ml (×3)
Spin	200 × g	200 × g	200 × g
Time	1 min	1 min	1 min
<b>Binding of Fc</b>			
Incubation time	30 min	30 min	30 min
<b>Collection of F(ab')<sub>2</sub></b>			
Conical tubes	1.5-2 ml	15 ml	50 ml
Spin	200 × g	200 × g	200 × g
Time	1 min	1 min	1 min
<b>For Maximum Recovery of F(ab')<sub>2</sub></b>			
Add buffer volume	100 µl (×2)	1 ml (×2)	2.5 ml (×2)
Spin 1	200 × g	200 × g	200 × g
Spin 2	1000 × g	200 × g	200 × g
Time	1 min	1 min	1 min
<b>Wash</b>			
Add buffer volume	300 µl (×3)	3 ml (×3)	10 ml (×3)
Spin	200 × g	200 × g	200 × g
Time	1 min	1 min	1 min
<b>Elution of Fc</b>			
Conical tubes	2 ml	15 ml	50 ml
1 M Tris in conical tubes	20 µl (×3)	200 µl (×3)	1 ml (×3)
100 mM glycine pH 2.5	100 µl (×3)	1 ml (×3)	5 ml (×3)
Spin 1	200 × g	200 × g	200 × g
Spin 2 and 3	1000 × g	200 × g	200 × g
Time	1 min	1 min	1 min

### 6. Binding of Fc Fragments

- 6.1 Add the pooled collected fractions from step 3 and 4 to the CaptureSelect™ Fc column(s) and seal the column(s) with the top lid.
- 6.2 Fully suspend the media, mix it by inversion and make sure there is a flow in the column.
- 6.3 Incubate the column(s) with end-over-end mixing at room temperature for 30 min.

**7. Collection of F(ab')<sub>2</sub> Fragments**

- 7.1 Remove the bottom cap and place the column in a collection tube. Loosen the top lid.
- 7.2 Centrifuge the column for 1 min to collect the F(ab')<sub>2</sub> fragments.

**8. For Maximum Recovery of the Sample**

- 8.1 Seal the spin column with the bottom cap.
- 8.2 Add binding buffer according to Table 3.
- 8.3 Seal the column and invert it a couple of times.
- 8.4 Remove the bottom cap and place the column in a collection tube. Loosen the top lid.
- 8.5 Centrifuge the column for 1 min according to Table 3 to collect the F(ab')<sub>2</sub> fragments.
- 8.6 Repeat steps 8.1-8.5 one time.
- 8.7 Pool the collected fractions.

**Elution of Fc Fragments****9. Wash**

- 9.1 Add binding buffer to the CaptureSelect™ Fc column according to Table 3.
- 9.2 Centrifuge at 200×g for 1 min.
- 9.3 Repeat steps 9.1-9.2 two times.

**10. Elution of Fc Fragments**

- 10.1 Prepare a collection tube with 1 M Tris, pH 8.0 according to Table 3.
- 10.2 Seal the column with the bottom cap.
- 10.3 Add 100 mM glycine, pH 2.5 to the CaptureSelect™ Fc column according to Table 3 and seal the column.
- 10.4 Fully suspend the media by inverting the column a couple of times.
- 10.5 Remove the bottom cap and place the column in the collection tube. Loosen the top lid.
- 10.6 Centrifuge the column for 1 min according to Table 3 to elute the Fc fragments.
- 10.7 Repeat steps 10.1-10.6 two times.
- 10.8 Pool the eluted Fc fractions and make sure the pH is neutralized.







